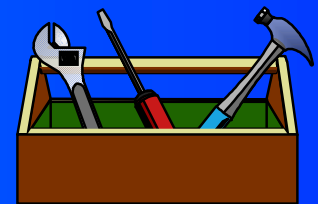


How to Build an SOI Compact Model Without Violating the Laws of Physics

Joe Watts
IBM Microelectronics



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- Manjul Bhushan
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Outline

- Model Requirements
- Methodology
- Targets
- Body Current checks
- Drain current model checks
- Implementation
- Summary

Model Requirements

- High Speed Logic
 - ▶ Requires Concurrent Design
 - Requires Model before Silicon is available
- Narrow Width Effects are Critical
- Long Channel, Analog Applications are important but not critical

Methodology

- Start with a model fit to "good" silicon
 - ▶ Global model for L and W scaling
- Generate a set of device targets
- Adjust the model to:
 - ▶ Hit the new targets
 - ▶ Preserve the IV "shape"
 - ▶ Remain physically reasonable

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Targets -- General

- Vdd -- Nominal operating voltage
- Delta L
- Delta L tolerance
- Delta W
- Tox - physical
- Tox - electrical

Targets -- Body Currents

- Diode forward current
- Diode reverse current
- Peak Impact Ionization current (as a fraction of drain current)
- Gate tunneling current - inversion
- Gate tunneling current - accumulation

Targets -- Threshold Voltages

- Linear and Saturated V_t $L=\text{long}$
- Linear and Saturated V_t $L=\text{nominal}$
- Linear and Saturated V_t $L=\text{minimum}$
- Body Effect $L=\text{nominal}$
- Temperature Sensitivity of V_t ($\text{mV}/^\circ\text{C}$)

Targets -- Drain Currents

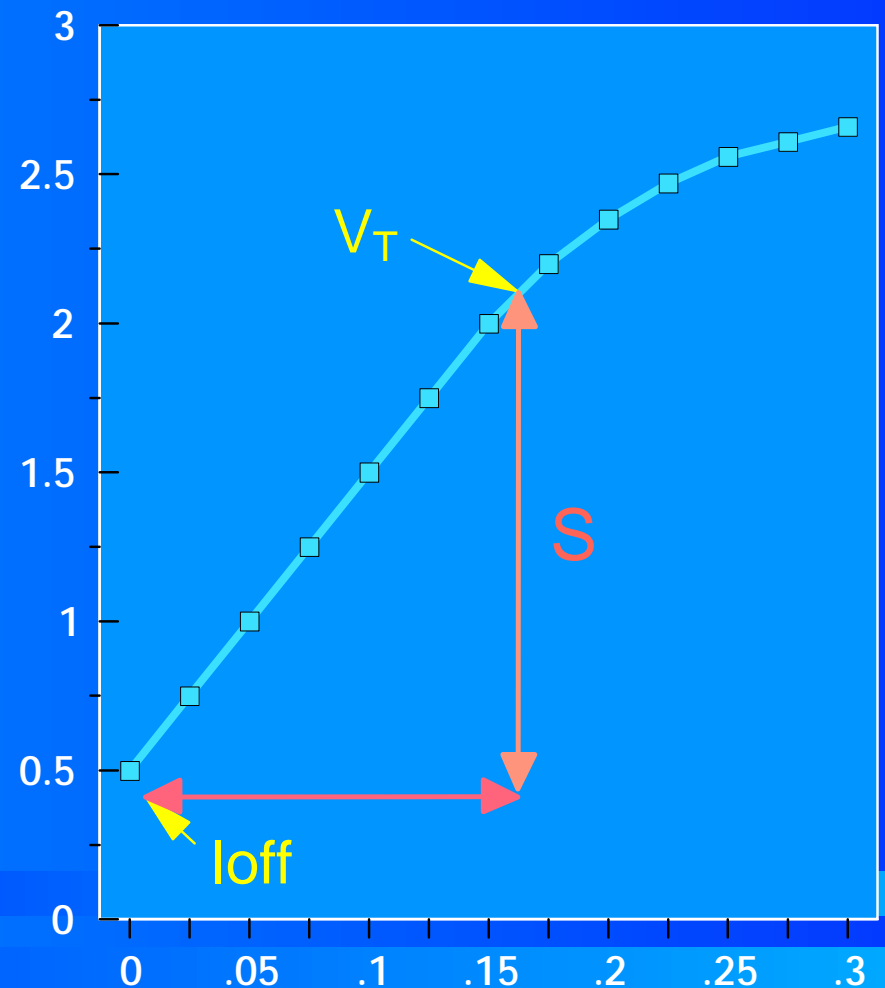
- Ion L=nominal & L=minimum
- Ioff L=minimum & L=nominal
- Linear current L=nominal
- Linear current L=minimum
- Switching current L=nominal
- Temperature Sensitivity of Ion
- Temperature Sensitivity of Linear Current
- Temperature Sensitivity of Ioff

Targets -- Narrow Channel Effects

- Linear V_t
- Saturated V_t
- Ion
- I_{off}

Subthreshold Slope

- I_{off} , S and V_t must all be consistent
- $110 \geq S \geq 60$ (mV/decade)
- $S_{Lmin} \geq S_{Lnom}$
- Trend of $S(L)$ & $S(T)$ consistent with $V_t(L)$ & $V_t(T)$
- $S(W)$ Approximately Constant



On currents

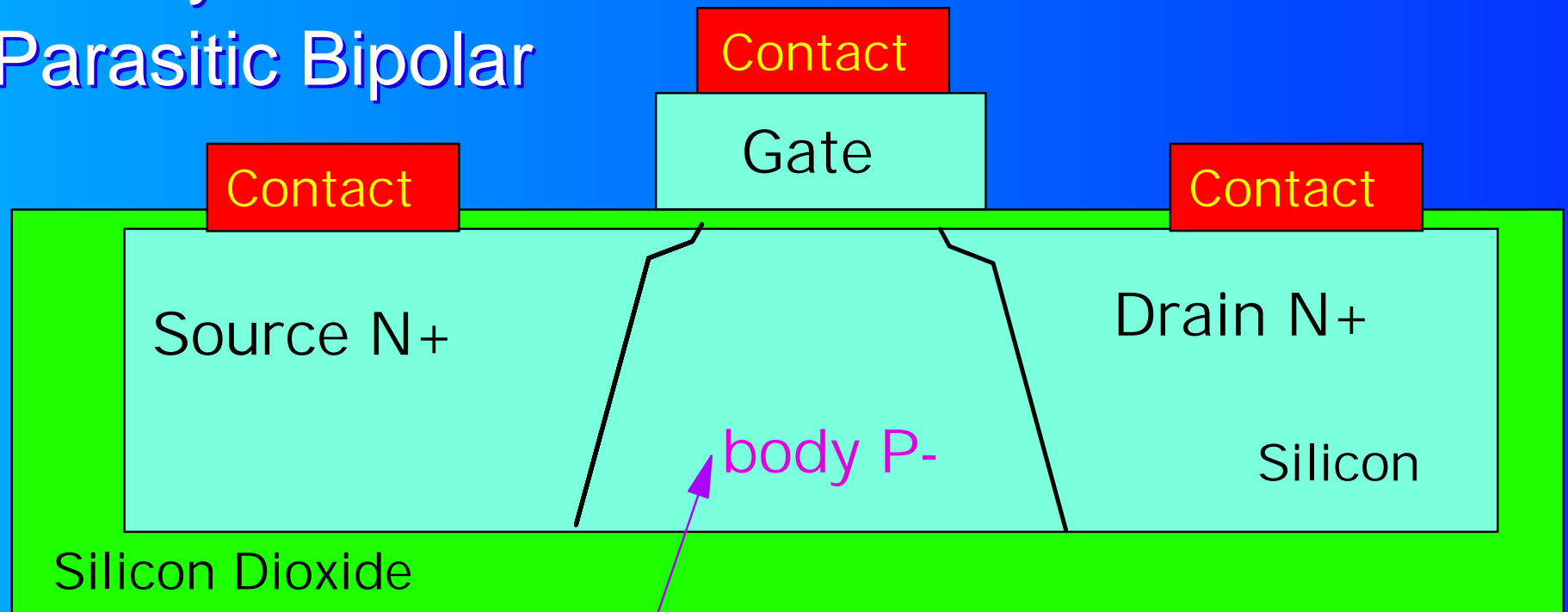
- $I_{on} \propto (V_{dd}-V_t)/L_{eff}$
 - ▶ Pocket implants make I_{on} rise more slowly than this as L_{eff} decreases
- $I_{on}(W_{eff}) \propto V_{dd}-V_t(W_{eff})$

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Body Voltage Controls:

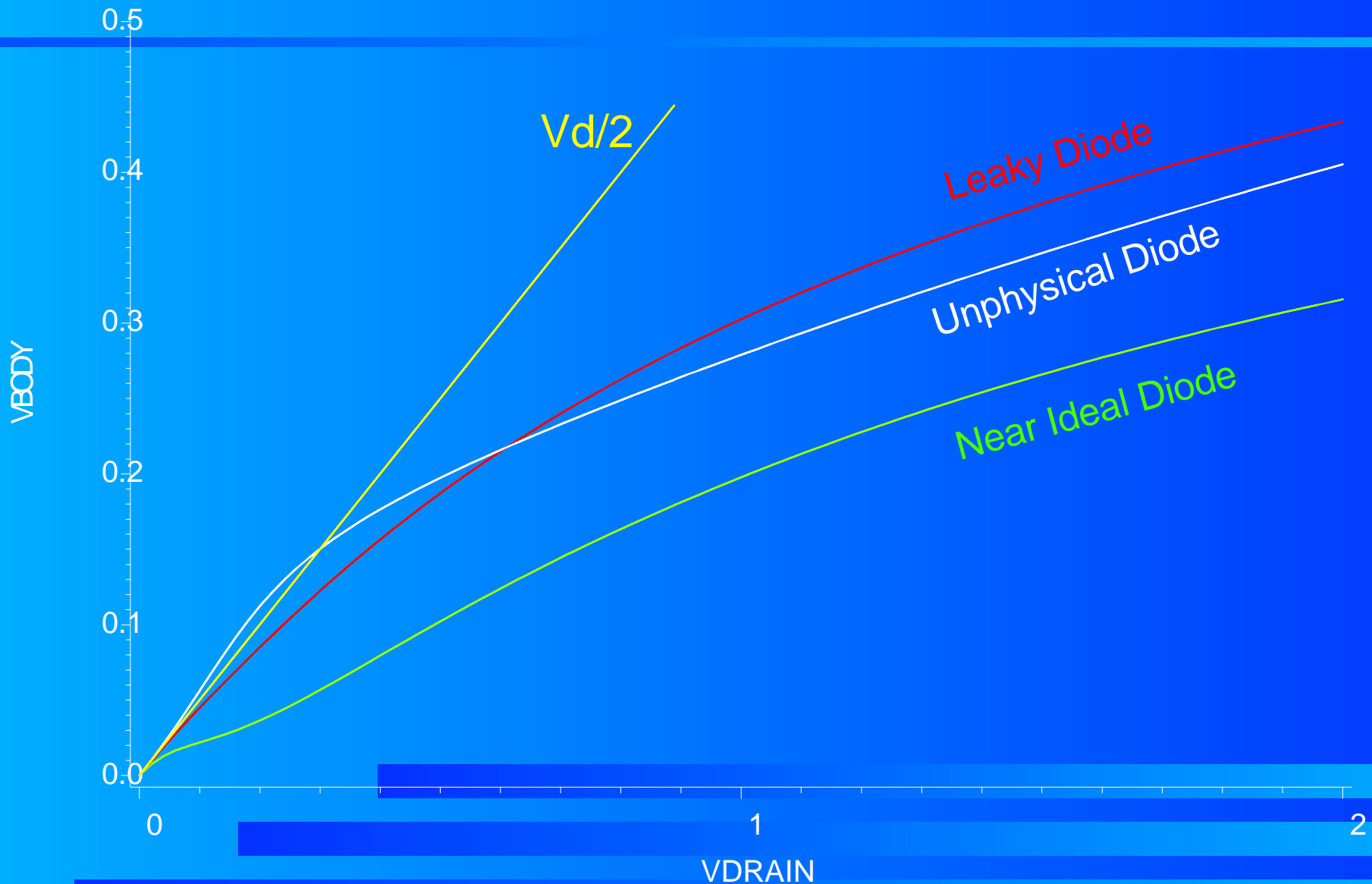
- Threshold Voltage
- History Effect
- Parasitic Bipolar



electrically floating

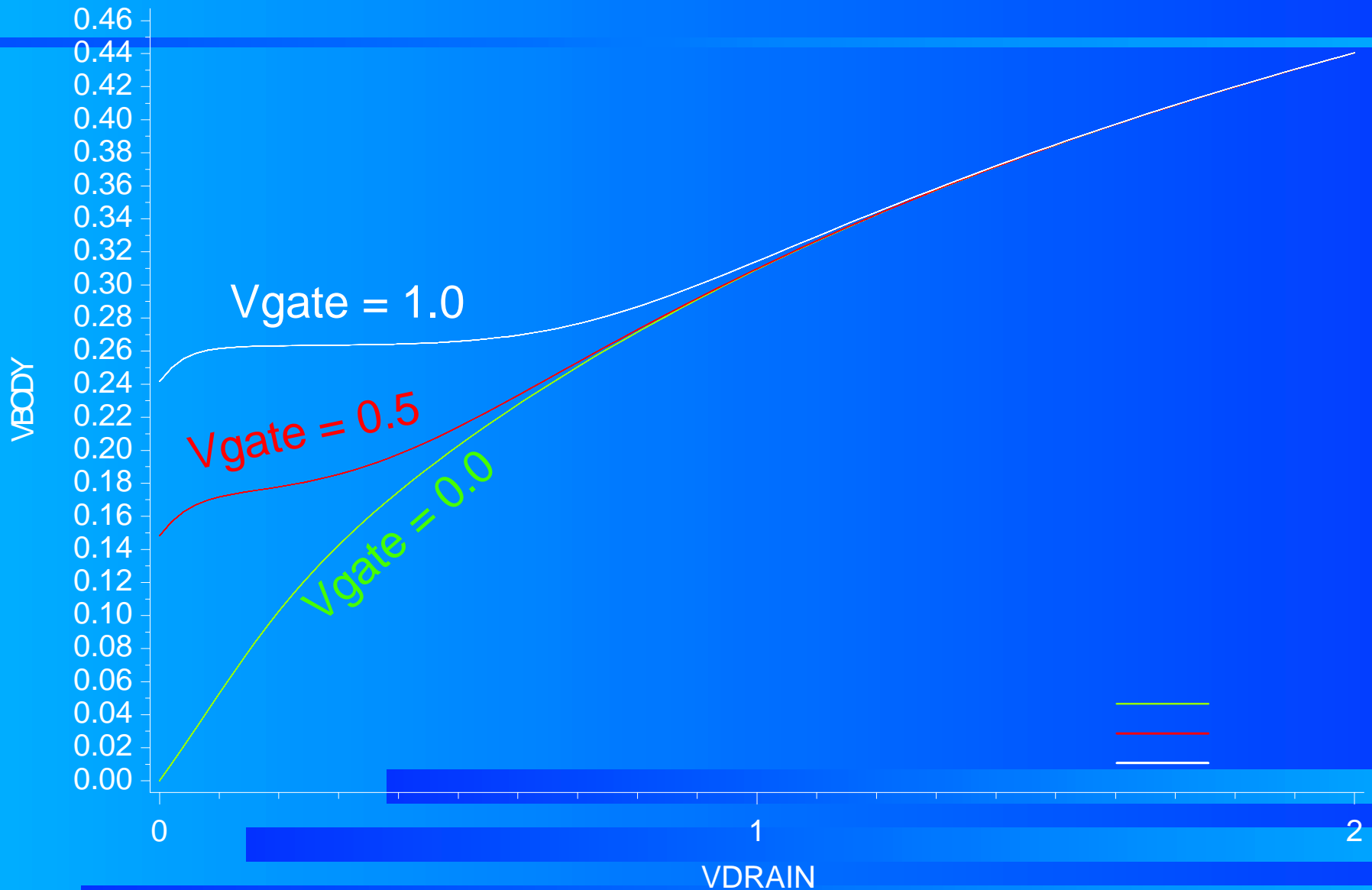
Diode only

Body voltage vs Drain voltage



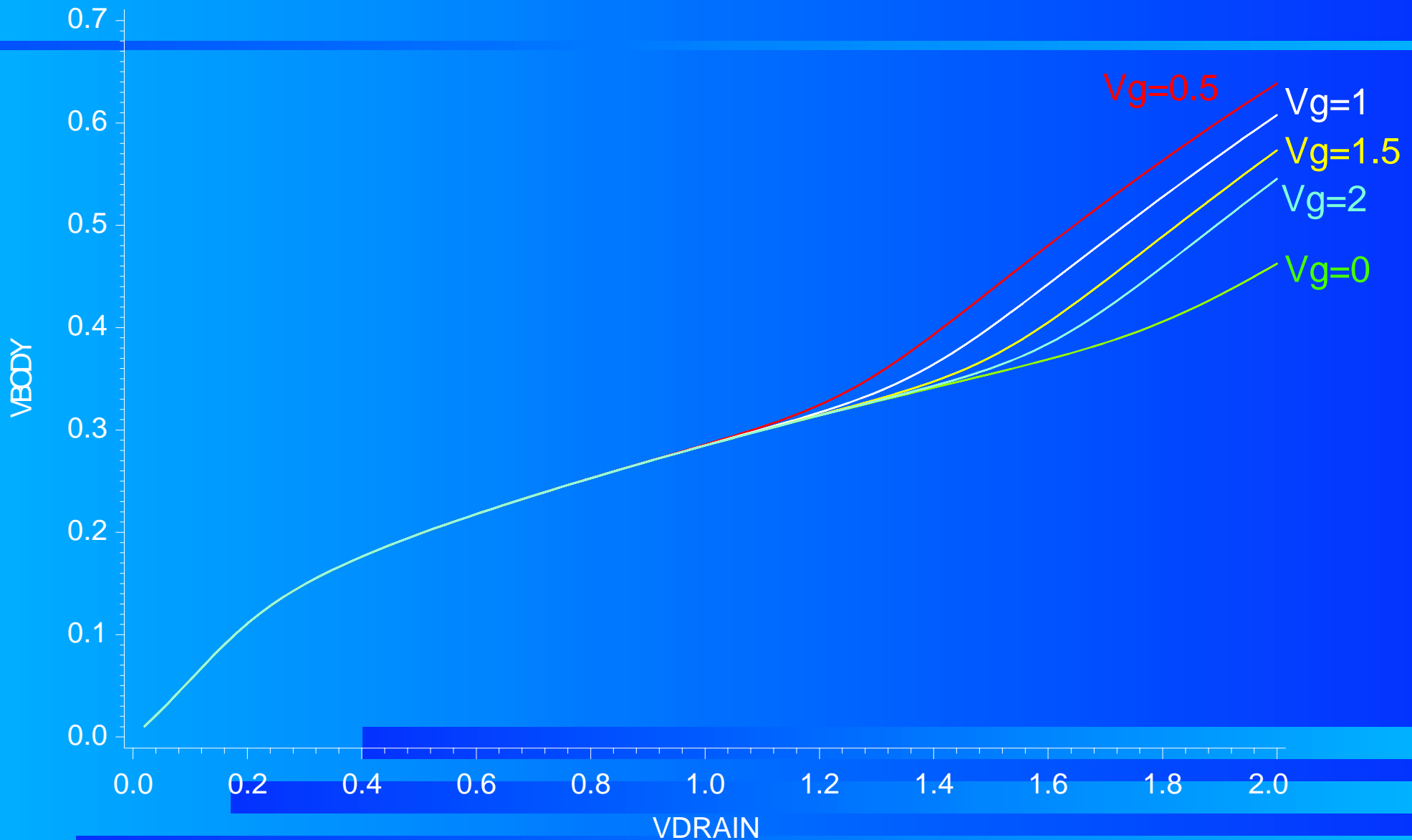
Diode and Gate currents

Body voltage vs. Drain Voltage



Diode and Impact Ionization

Body vs Drain voltage



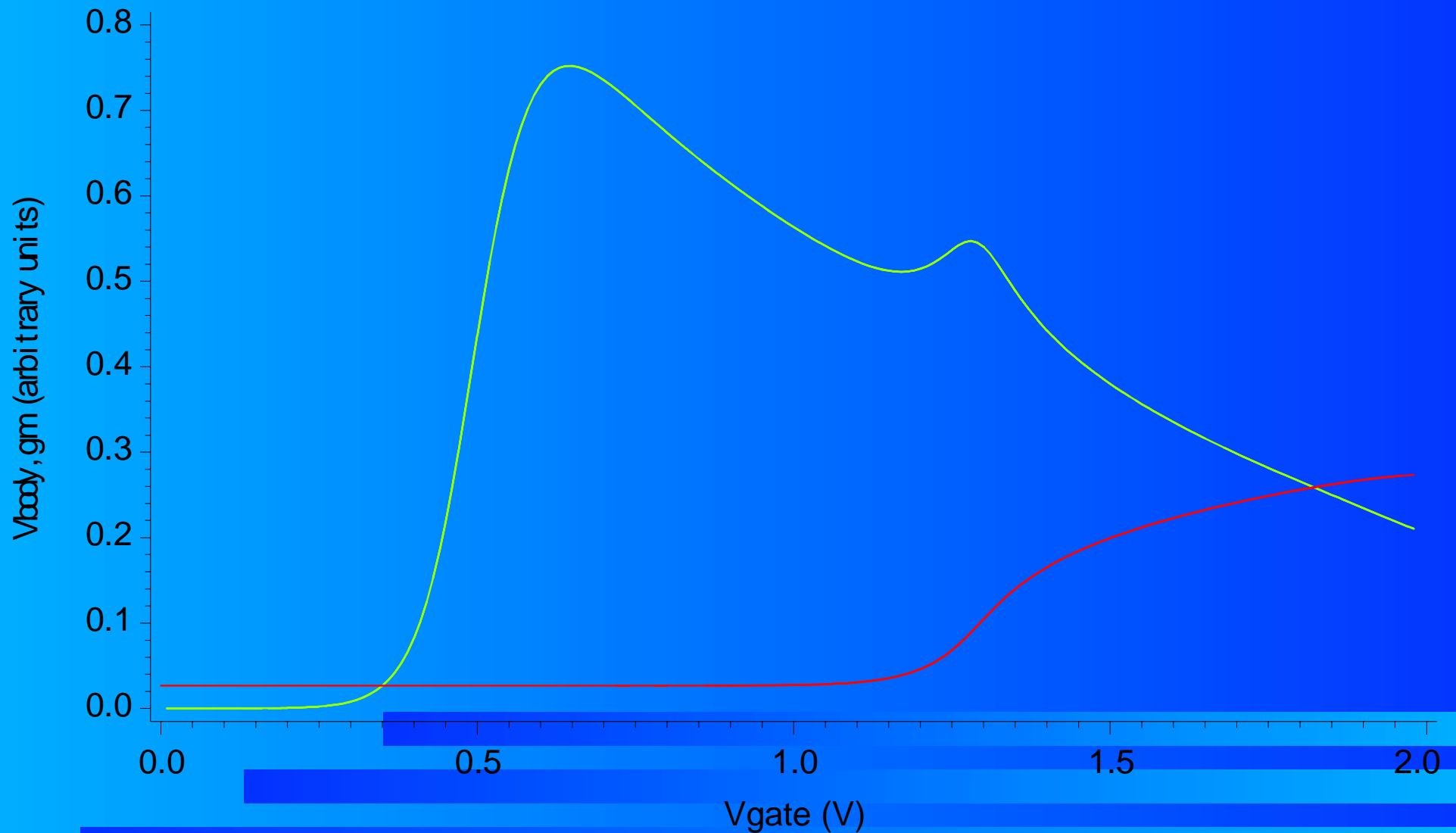
Outline

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Gm, Gmbs, Gds all positive

- On long channel, linear V_g sweep gm appears negative
- gm can show a second hump due to gate current

Effect of gate current on gm



Drain Current

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Width Dependence Checks

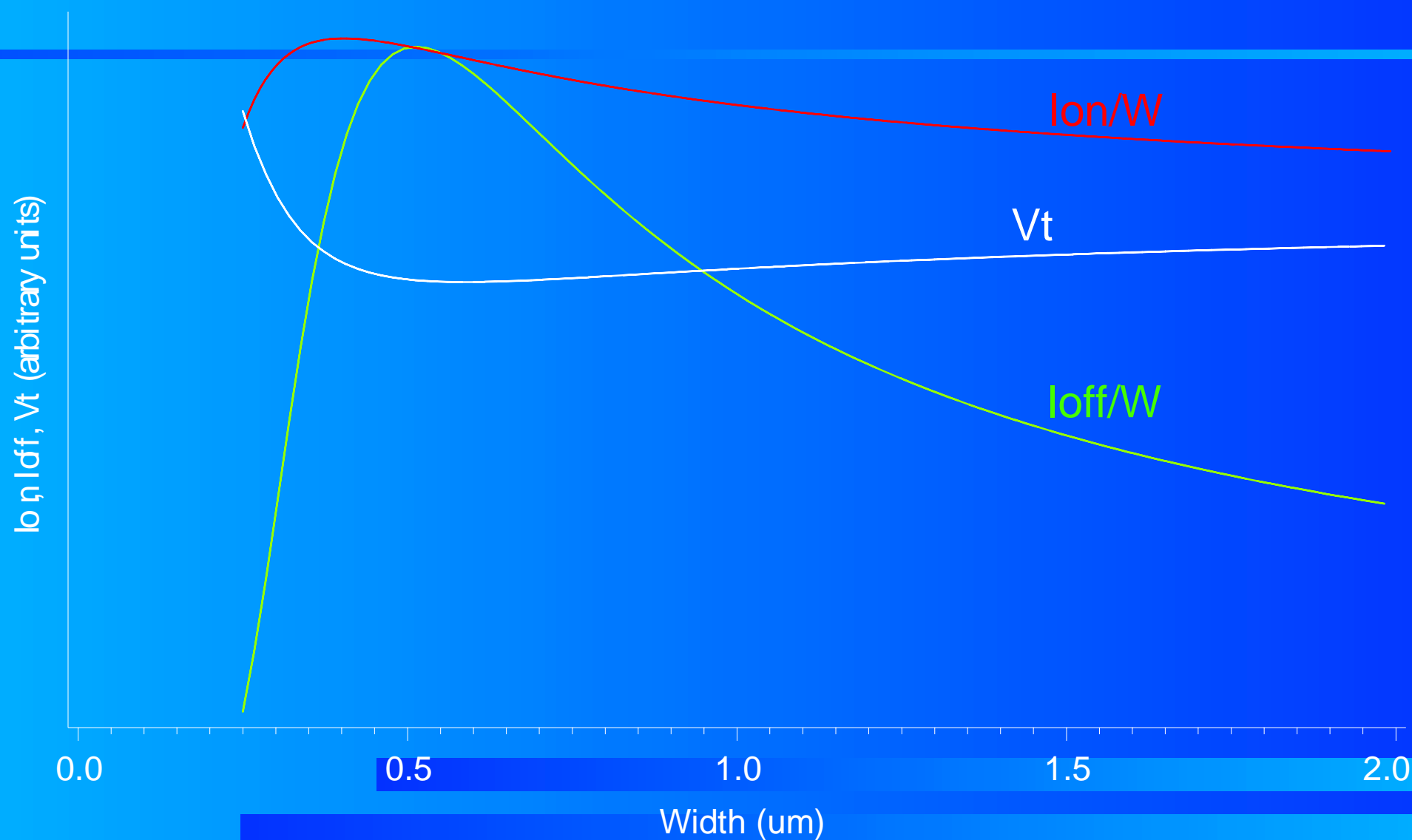
■ For very wide W

- ▶ V_t constant
- ▶ I/W constant

■ For Narrow W

- ▶ $(I_{on}, I_{off}, I_{switch})$ vs. W monotonic
- ▶ $I_{on}/W, I_{off}/W, I_{switch}/W$ vs W monotonic unless data says otherwise
- ▶ V_t vs W monotonic unless data says otherwise

W Dependence Checks



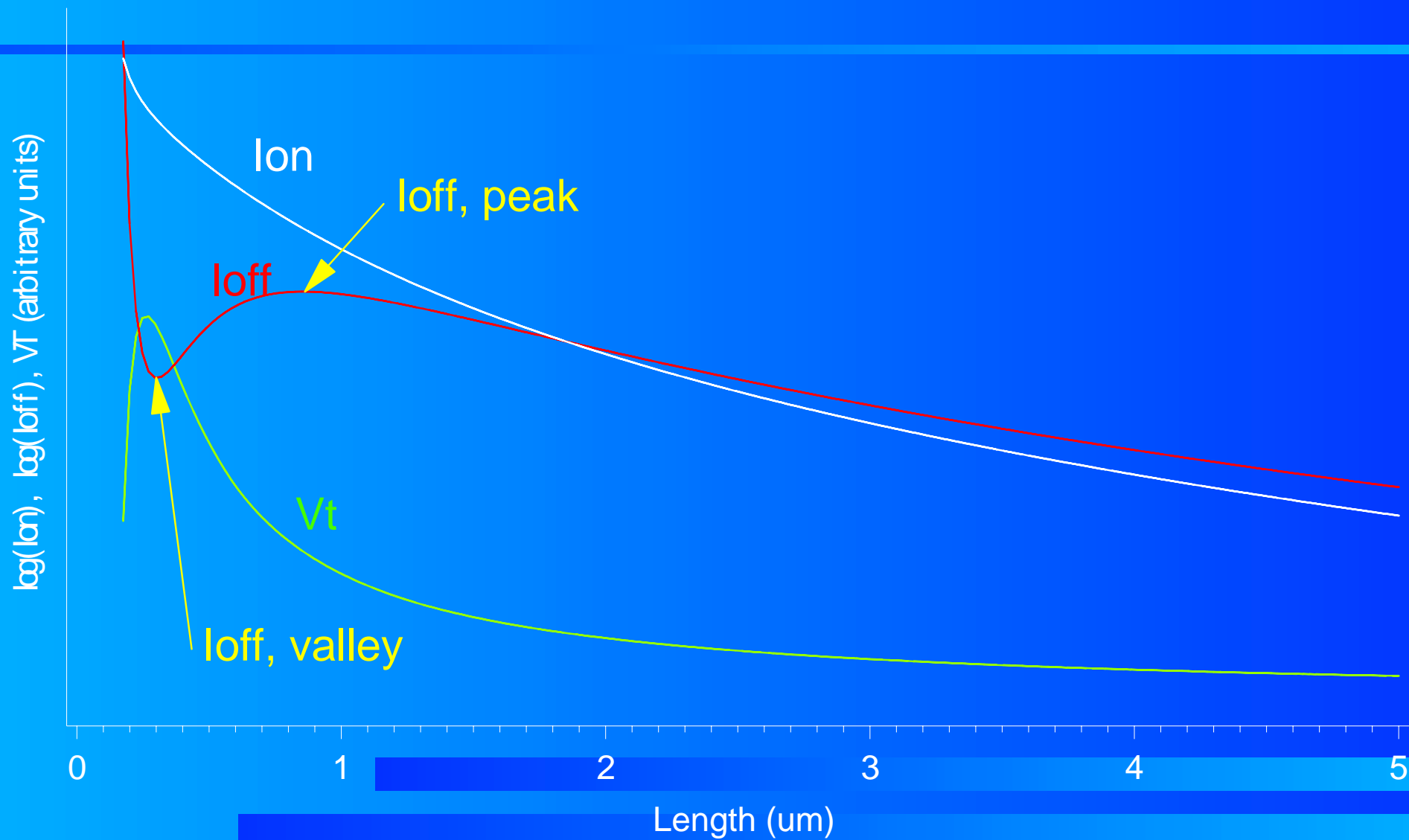
Drain Current

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L Dependence Checks

- Very long L
 - ▶ $(I_{lin}, I_{on}) \sim 1/L$
 - ▶ V_{tlin}, V_{tsat} constant
- Short L
 - ▶ No inflection in I_{on} curve
 - ▶ $I_{on} \propto (V_{dd} - V_t)/L_{eff}$
 - ▶ $I_{off\ peak} < 2 * I_{off\ valley}$

L Dependence of I_{off}



Drain Current

IBM Microelectronics

Implementation -- Phase I

- Targets are generated and checked
- Diode currents are adjusted to target
- Gate currents are adjusted to target
- Vbody vs Vdrain checks are performed

Implementation -- Phase II

- V_t and I_d targets are fit by global optimization with constraints
 - ▶ Geometry checks
 - ▶ gm, gmbs checks
 - ▶ V_{body} with Impact Ionization checks
 - ▶ IV curve shape checks
 - ▶ Minimum parameter change goal

Implementation -- Final Test

- All physicality tests are repeated on the model just before release

Summary

- This paper outlines the checks required to ensure a partially depleted SOI model built without the aid of representative hardware is physically reasonable. This allows device design and circuit design to proceed in parallel